

Gold Nanoparticles: Synthesis and application for Halal Authentication in Meat and Meat Products

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Abstract—The Muslim community has recently become more aware of the food they eat, especially Muslim minorities in secular areas. This awareness is increased along with increasing adulteration and substitution of expensive meat for cheaper material. Hence, meat authentication has become a major concern for both consumers and researchers alike. Many analytical methods for detecting *Halal* meat have been developed to address issues with meat authentication, such as HPLC, FTIR, GCMS and PCR. Nanotechnology has recently shown great potential in biosensing applications for *Halal* meat products. Rapid testing, cheaper materials and portability of gold nanoparticle-based sensors are expected to change conventional sensing of *Halal* meat. Selected molecules and types of meat was one of the target for developing gold nanoparticles in the detection. Detection of meat products using gold nanoparticles is based on the colour changed of its optical properties. This article reviewed the application of gold nanoparticles for *Halal* authentication of meat and meat products. Furthermore, the recent development in preparation of gold nanoparticles and current challenges are also discussed. Gold nanoparticles shows great potential to detect specific meats in meat products. Several traditional and modern meat processed products have been tested on the application of gold nanoparticles, such as meat ball and burgers. However, detection of meat adulteration on real food samples should be done before the commercialization. Limit of detection of gold nanoparticles in analysis shows an increment. Gold nanoparticles offer new alternative to expensive method. In addition, specific detector for different animal meats of interest need to be designed.

Keywords—gold nanoparticle; *halal* detection; *halal* meat; food adulteration; nanotechnology; hazard detection.

I. INTRODUCTION

The development of sensors for detection of meat adulteration especially for *Halal* meat has gained considerable attention in the Muslim community. In the field of food technology, adulteration of meat and meat products has become a major concern for Muslim consumers. The substitution of expensive materials for cheaper ingredient such as pork for beef is on the rise. At the same time, there is an increasing global market for *Halal* food that is expected reach 1.24 trillion dollars [1], [2]. Therefore, many studies have been conducted to protect the Muslim community from haram ingredients.

Recently, the number of publication on detection methods of specific meat in food samples were raised. Wolf and colleagues used PCR for detecting porcine DNA in sausage samples [3]. Meanwhile, Xu et al. used FTIR and chemometrics for detecting certain amino acids in sausage

[4]. However, these established methods require advanced technologies and materials.

On the other hand, the application of nanotechnology in biosensing has shown significant promise and growth [5], [6]. One of the growing research areas is the application of metallic nanoparticles for food analysis using visual properties depending on size, shape, and state of nanoparticle itself [7]. Rapid detection, ease of use and low cost has further advanced the application of metallic nanoparticles in food adulteration detection. Gold nanoparticles (AuNPs) provide an excellent nanobiosensing platform and are extensively used in sensing applications. Various study on the application of AuNPs for detecting *Halal* meat have also been published. In this review, the types of AuNPs used in *Halal* meat detection as well as their properties are elaborated. This review highlights the methods for synthesis of AuNPs and more importantly, highlights current research into innovative application of AuNPs for

detecting meat adulteration. Finally, the challenges and future prospects of AuNP use in detecting adulteration of meat were also explained.

II. MATERIAL AND METHOD

The term *Halal* is from the Arabic word meaning permissible, permitted, approved, lawful, legal and legitimate. Most *Halal* terms are related to food and consumer goods. The opposite of *Halal* in Arabic is *Haram*. The guideline for *Haram* and *Halal* is clearly stated in the Holy Quran. Carrion, pig and its derivatives, *Khamr* or liquor and its derivatives, blood and its derivatives and parts of the human body are classified as *Haram*.

Due to poor economic situation and technological advances, adulteration or mixtures in food products have become more common. International food regulations dictate that it is mandatory for sellers to label their food before offering to consumers in the market place [8]. However, adulteration is still rampant. The food products most subjected to adulteration are meat and bakery products [9]. Accidental adulteration has also been on the rise, for example the horse meat scandal in Europe in 2013 [10]. Therefore, rapid and easy tools for specific sample testing are essential. In order to arranged the information, this review was able to answer the primary research question includes WHAT (what is definition of gold nanoparticles), WHY (why the nanoparticles use in the detection), and HOW (how to use and produce gold nanoparticles). This paper also explained what have been publish in the field of application of gold nanoparticles for detection adulteration in *Halal* meat product.

III. RESULTS AND DISCUSSION

A. Gold Nanoparticles

The use of AuNPs was initiated since the seventeenth century, when AuNPs were used for staining church glass. The stained glass was ruby red in color. Although the application of AuNPs began a long time ago, the special physical and chemical properties of AuNPs has led to its further application as excellent sensing and detection material [11][12]. The advantage of using AuNPs in biosensors include easy synthesis with numerous physico-chemical and biological routes [13], good stability and inertness under various conditions that prevent it from oxidation [14], small size of AuNPs, i.e. large surface to volume ratio of samples that enhances the sensitivity of detection, high portability allowing the AuNP instrument to be used on the field [15], and lastly, the unique optical and electrochemical properties of AuNPs. Fig. 1 shows TEM pictures of AuNPs in different sizes.

One of the most excellent properties of AuNPs is its optical properties. As stated by the researcher that this properties of AuNPs are the impact of the dimensions of its structure [16]. The anisotropic shape of AuNPs has unique optical properties compared to spherical particles, which has attracted much scientific investigation [17]. Spherical AuNPs are mostly observed in the brown, orange, red, purple and blue color range.

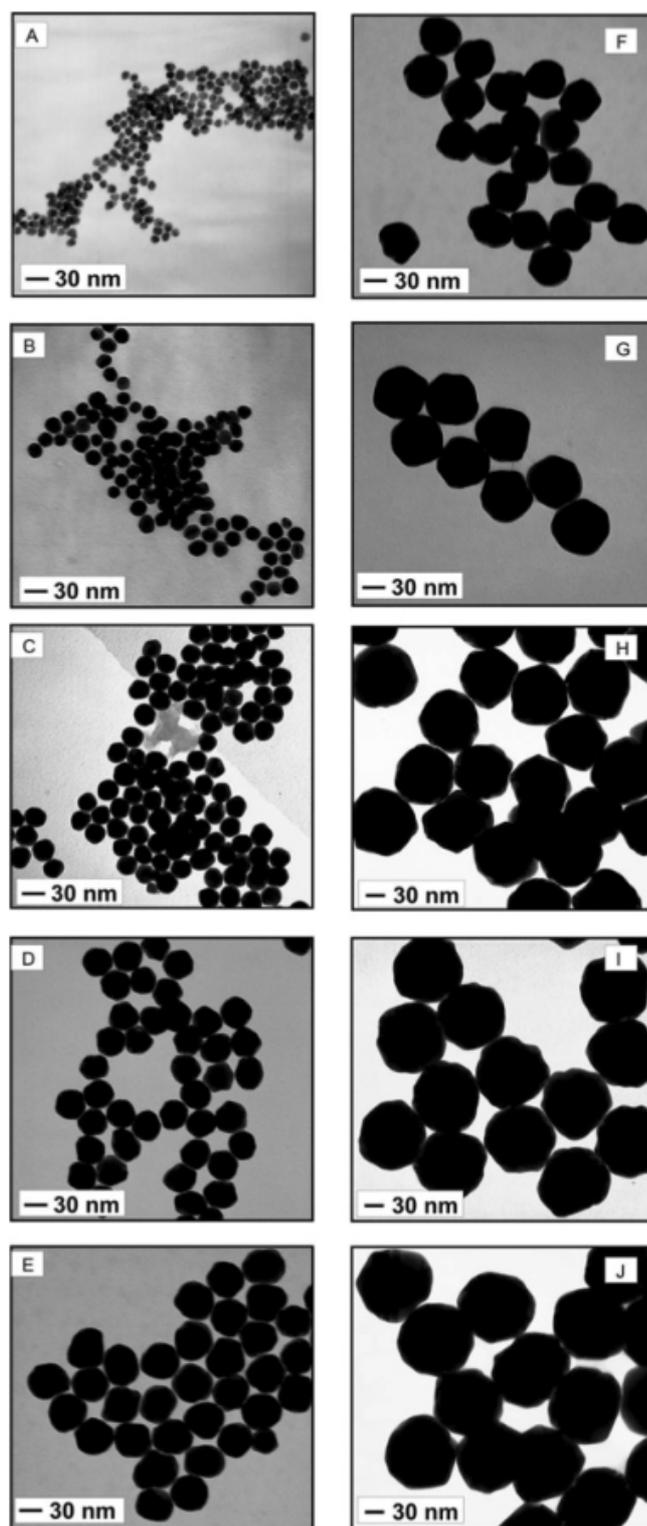


Fig. 1 TEM image of different sizes of AuNPs at 10 nm (a), 20 nm (b), 30 nm (c), 40 nm (d), 50 nm (e), 60 nm (f), 70 nm (g), 80 nm (h), 90 nm (i), and 100 nm (j). Figure reprinted with permission from [20]. Copyright 2007 American Society

The color of the molecules is affected by particle aggregation. For examples, AuNPs in the solution has red color, the aggregation leads the absorption intensity increased and changed the colors to blue. The absorption of certain wavelengths in colloidal AuNPs results in vibrant colors due to surface plasmon resonance, known as SPR

absorption [18], [19]. The SPR absorption peak of AuNPs is dependent on AuNP particle size. For example, 13 nm spherical AuNPs absorb the highest peak at around 520 nm, while 99 nm AuNPs absorb at 600 nm (Fig. 2) [20] [18]. Kneipp et al. [21] and Nie et al. [22] further apply the unique SPR effect of AuNPs in probes for single molecule surface-enhanced Raman scattering or SERS detection. This characteristic makes AuNPs effective tools in protein detection [23].

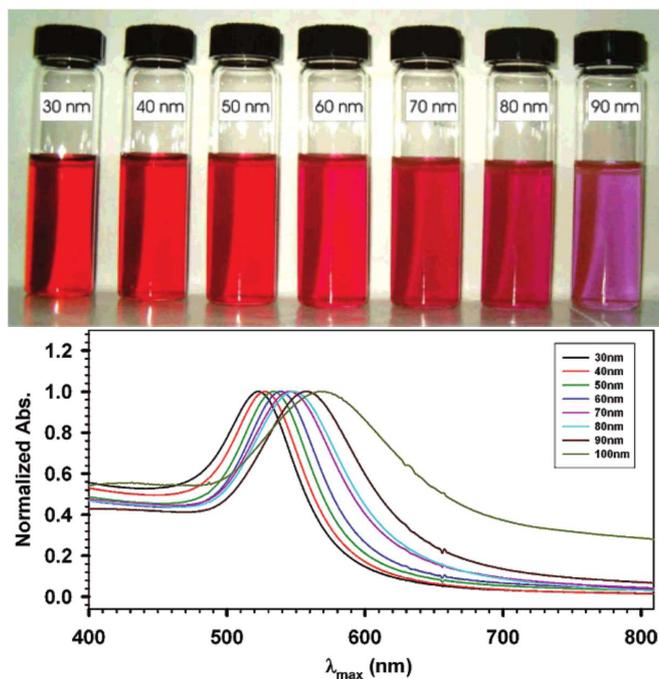


Fig. 2 Colors of gold nanoparticles at different particle sizes. Figure reprinted with permission from [20]. Copyright 2007 American Society

Researcher has differentiated three AuNPs based on the shape or dimension, namely one-dimensional, two-dimensional and three-dimensional AuNPs. One-dimensional of AuNPs includes nanorods, nanowires, nanotubes, and nanobelts. Whereas two-dimensional AuNPs which are quite similar to one-dimensional AuNPs but have a complex dimensional structure such as pentagonal, square, rectangle, hexagonal, truncated triangle and dimpled nanoplates. Meanwhile the three-dimensional consists gold nanotadpoles, gold nanodumbbells (AuNDs), nanostars and gold nanodendrites. Anisotropic gold nanoparticles greatly effect multiple surface plasmon resonance compared to regular gold nanoparticles [24]. Anisotropic AuNPs are useful in biomedical applications such as imaging due to its color range closer to the infrared range that allows differentiation of blood and tissue. A study on anisotropic AuNPs has been published previously by Hu et al [25].

In addition, the physical properties of AuNPs has value added to its application for the detection. The properties include density, melting point, the ability to deliver electron and mechanical strength. Different size AuNPs have different mechanical properties; the smaller the particle, the higher its mechanical strength. The mechanical strength is increased due to smaller gaps between particles, which narrows the valence and conduction bands. In smaller AuNPs, increased surface area is also an important property.

Safaei et al. report that nanomaterials have lower melting points compared to its precursor because the electron are moving out at lower temperature, the movement was initiated because the low electron interaction in the surface [26]. Normally, bulk gold melts at around 1063 °C, whereas 2 nm gold nanoparticles melt at half that temperature. The large surface area of AuNPs also increased its conductivity compared to bulk gold.

The AuNPs is more active compared to the its bulk gold, whereas the bulk gold has an characteristic to be less active material. However, in nanometer size, gold nanoparticles show great catalytic activity [27]. AuNPs have been used in many catalytic reactions due to their cost-efficiency compared to platinum and palladium. AuNPs also provide better catalytic reaction yields. AuNPs are especially effective catalytic agents in low-temperature reactions, as reported by Ayastuy et al [28]. This is also due to high surface area.

The different wavelength absorption peaks in the visible region obtained from different morphology of nanoparticles has many applications in medicine, such as for therapy and diagnostics [29]. The principle used in AuNP sensing is the detection of changes in the nanoparticle aggregation states based on its absorbance peak [30]. As explained previously, SPR absorption peak is highly affected by nanoparticle size. Verma et al. (2014) used star-shaped AuNPs for colorimetric sensing of pathogens [30].

B. Synthesis of Gold Nanoparticles

Many studies have been carried out to develop methods for producing isotropic and anisotropic AuNPs with controllable size and shape [31]–[33]. Based on starting material, the production of AuNPs were differentiated into two general categories: firstly, top-down method which involves applying grinding, milling, laser ablation or electrolytic procedures to bulk gold to produce AuNPs [34], whereas the second method involves building or assembling nanoparticles from atoms or molecules (bottom-up method) [33], [35].

Based on the method used, synthesis of AuNPs is carried out via three procedures: chemical procedures, physical procedures and biological procedures. The first method is chemical methods. Most bottom-up methods are typically chemical procedures. The chemical synthesis method is performed in aqueous media.

The most widely utilized chemical method is the Turkevich-Frens citrate reduction of gold (III) derivative method (Fig. 3) [36],[37]. This method retains AuNPs in particle size between 10 to 150 nm. The method is favorable due to its simplicity, stable colloidal nanoparticles produced and controllable size [38]. Till today, the method is often used and modified to contain desired ligands with specific functions [30], [39]. In theTurkevich-Frens method, HAuCl_4 is used as a precursor. The HAuCl_4 solution is boiled at 75 to 150 °C, then citrate dehydrate solution were mixed to the boiling solution under vigorous stirring to stabilize the products from aggregation. The gold nanoparticles are collected after the appearance of a wine-red colloidal solution is observed. The addition of citrate dihydrate is quite crucial to the product. It has functions to stabilize the nano size. Low amounts of citrate dihydrate are not able to

prevent particle aggregation, hence producing bigger gold nanoparticle sizes. The critical factors affecting particle size and shape are concentration of HAuCl_4 , concentration of citrate dihydrate, pH, and temperature.

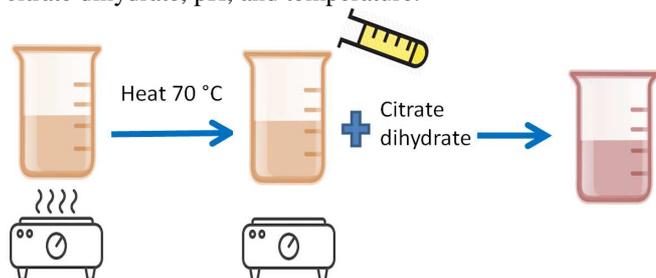


Fig. 3 Illustration of Turkevich-Frens Method Synthesis of AuNPs

The second most favorable method is the Brust-Schiffrin method (Fig. 4) [40] which could develop the hydrophobic AuNPs with desirable size of between 1 to 8 nm in range. Because of the hydrophobicity, toluene and chloroform are the well-dissolve solvent to dissolve the AuNPs, this AuNPs products are also highly stable, easily transferred to powder form without any changes in properties, and amenable to further modification.

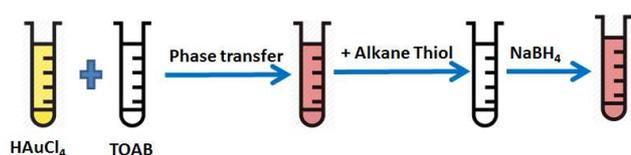


Fig. 4 Illustration of Brust-Schiffrin Method

The Brust-Schiffrin method is different to the previous method in that this method uses a two-phase liquid/liquid system [41]. There are three independent factor affect the particles size of AuNPs. Firstly, the ration between precursors and thiol that leads to the smaller product. Secondly, slower the reductant addition affects the aggregation and produced huge particles, and lastly warm solutions and heat environment produced larger particles [41]. More recently, several modified methods have been published, such as Aslam et al [42] producing AuNPs using a one-step process in two phases, while Kim et al [43] produced AuNPs in a one-phase synthesis method. Malikova et al [44] produced AuNPs using salicylic acid in order to reduce gold salt and Otsuka et al [45] produced 1 to 10 nm AuNPs by reducing the concentration of HAuCl_4 . A high yield and rapid method was presented by Martin et al [46]. The advantages of this method are the absence of a cleaning step, and low amounts of chemical used. This method uses HAuCl_4 as a precursor and are mixed with toluene. Tetraoctylammonium bromide (TOAB) was used as a catalyst. Then, the organic phase is mixed with a protecting agent such as dodecanethiol. The Au^{3+} ion is reduced using sodium borohydride. The AuNPs are collected in a deep brown-colored toluene solution. The critical factors for particle size and shape are ratio of thiol to gold precursor, addition of reducing agent, and processing temperature.

Physical methods for the synthesis of AuNPs employ physical procedures such as γ -radiation, microwave irradiation, thermolytic processes and photochemical

processes [47]. Mostly, reducing agent are mixed within the process. The agent has function as a electron donor to create an atoms. The physical method produces particles of various sizes by optimizing processing conditions [48]. Wang et al. report that high purity nanoparticles and controllable nanoparticles size ranging from 5 to 40 nm were produced using microwave irradiation [49]. The significant factors for producing small AuNP size are molar mass of the protecting agent and reaction time. This method does not require the use of external reducing agents.

Green synthesis methods have also been recently reported. The methods used are favorable to the environment because they are nontoxic, use low amounts of solvent and are safe [50]. The method employs a biological resource which includes bacteria, algae, fungi, yeast and viruses [38], [51], [52]. Green synthesis methods are advantageous as they produce larger yields, are easy to scale up, and are economically viable [53], [54].

As mentioned previously, that size and shape has the independent significant effect on its optical properties. Several ways have been published to produce AuNPs of different shapes. Zhou and colleagues produced different shaped AuNPs using ultraviolet reduction [55]. They produced the nanoparticles without any effect of temperature, but with the addition of polymer capping agents. The procedure was conducted using HAuCl_4 as a precursor, polyvinylacetate and poly(ethylene glycol) as a capping agent. Irradiation time was the determining factor for producing different AuNPs morphology, besides concentration of precursor and capping agent. About 15 nm AuNPs with triangular shape was produced via irradiation using low concentration of precursor, and 25 nm hexagonal AuNPs were produced using high concentration of precursor [55]. Another simple method was presented by Zhou and colleagues in 2002 using a combination of ascorbic acid and polyvinylpyrrolidone as a capping agent and $\text{KAu}(\text{CN})_2$ as a precursor [56]. Other approaches to producing different AuNPs morphology includes template synthesis for producing gold nanowires [57], seed-mediated synthesis for producing gold nanorods [58], and silver assisted growth procedure [59].

C. Colorimetric Sensing for Halal Authentication Using Gold Nanoparticle

In order to produce high-accuracy sensors, the device should be selective towards certain analytes by attaching to specific ligands and producing measurable change such as color intensity or wavelength. Gold nanoparticle sensors are highly amenable to modifications depending on the measured analyte and other parameters such as size and shape. The principle of colorimetric sensing using AuNPs is based on the characteristic aggregation of AuNP particles upon interaction with specific proteins. The aggregation is due to the different electrostatic properties of DNA, which results in different SPR.

The application of gold nanoparticles (AuNPs) in sensing of protein was first initiated by Elghanian and colleagues in 1997 [60]. Elghanian used modified AuNPs to identify polynucleotides based on colorimetric detection. The AuNPs were modified using mercaptoalkyloligonucleotide [60]. About 13 nm sized AuNPs were used because they were

easy to prepare, had narrow deviation of about ± 2 nm, and showed sharp absorption bands at wavelength 520 nm. The AuNPs were able to detect 10 femtomoles of an oligonucleotide or approximately 1 μ l of aliquot using reverse-phase thin layer chromatography. However, the ultimate sensitivity of this experiment was not determined.

Subsequently, several research papers have been published focusing on developing AuNPs as sensing agents [61]–[63]. In 2000, James and colleagues studied the factors controlling AuNP properties during aggregation [64]. In this study, 15 nm AuNPs were used. The results suggested that the type of DNA linker affected the optical properties of AuNPs. Hence, DNA linkers were more effective at controlling aggregate growth compared to spacer units [64].

Later, AuNPs was developed to analyse the nucleotide sequences. The method was used without any crosslinking process. The method was developed by Li and Robert in 2004 [65]. They used 13 nm AuNPs as colorimetric sensors. Kim Thanh and colleagues further report that particle aggregation was more rapid at low temperatures [63]. They reported a new aggregation immunoassay technique that was much simpler, cheaper and sensitive. This method was able to detect 1 μ g/ml quantities of anti-protein [63].

The application of AuNPs for biological samples was first carried out by Ali and colleagues [66] (Table 1). The authors studied whether 13 nm AuNPs could be used for sequence identification and whether AuNPs could be used to directly detect small samples.

In this experiment, AuNPs were modified for detecting eleven types of meat mixtures such as pork-shad, pork venison and shad-venison. About 40 ± 5 nm of AuNPs was prepared as colorimetric sensor. Graber Freeman method with monobasic anhydrous sodium citrate as a precursor was used. No additional equipment was used for measuring the results except the eye. The AuNP detector appeared from pinkish-red to gray purple in appearance upon contact with swine-specific nucleotide. The alteration of color indicated a reduction of surface-plasmon-resonance peak from the 530 nm to 620 nm region. The authors claim that the method could replace conventional detection methods such as gel electrophoresis, RFLP and southern blotting [66]. However, the limit of detection of AuNPs in the study was higher than in real-time PCR.

Ali continued the experiment by producing AuNP sensors in 2011 [67]. In this experiment, 3 nm AuNPs were coated with citrate-tannate and were set to detect specific targets. Raw meat as well as processed meat were used as a samples. In order to vary the experiment, the samples also were cooked with the high temperature and pressure for 2.5 h. As a results, the biosensor detected as low as 1% of pork in mixed meats in raw and cooked meats. This results is special, even a PCR has lack of the ability to give the correct results because the DNA has already degraded. The challenge with AuNP sensors however still remained that the limit of detection was higher than qPCR and the results was failed to detect in very concentrate samples [67].

Ali and colleagues also produced nanobioprobes in 2011 [68]. In the study, Ali addressed the issue of heterogeneous or commercial samples. Ali and colleagues used 3 nm AuNPs for detecting pork adulteration in instant beef burgers.

The AuNP nanobioprobe was integrated with fluorophore-labeled 27-swine cytochrome nucleotide.

TABLE I
SUMMARY OF AUNPS SENSOR FOR HALAL MEAT AUTHENTICATION IN MEAT PRODUCTS

Size	Samples	LOD	Comments	Ref
13 nm	Pork-venision Pork-shad Shad-venison	6 μ g ml ⁻¹	The LOD was higher than real-time PCR	[66]
3 nm	Pork Pork-beef binary mxtures Autoclaved Pork-beef	58.6 pM 230 μ g l ⁻¹	The LOD was lower than real-time PCR, however relative higher with raw pork	[67]
3 nm	Pork adulteration in beef burger	1 % of pork adulteration in beef burger	The accuracy was lower in high content of pork.	[68]
20 nm	Pork adulteration in beef meatball and chicken meatball products	4 μ g ml ⁻¹	The LOD was higher than PCR based method	[69]
3 nm	Autoclaved pork-beef mixture	1 % of pork in autoclaved pork-beef mixture	The accuracy was lower for high content of pork and longer autoclaved meats	[70]
15 nm	Chicken tissue in meats and meat products	28 ng μ l ⁻¹	The PCR amplification affected the colometric assay	[71]
20 nm	Processed meat product, meatballs	6 μ g ml ⁻¹	The LOD was lower in 30% of pork-containing samples.	[72]
20 nm	Horsemeat adulteration in meat products. Fresh meat cut, slices roasted beef and pork, ready to eat meatballs, country style sausages.	12.3 fg μ l ⁻¹	The efficiency was lower in highly degraded samples	[73]
11 nm	Pork contaminations in meat products	0.1 μ mol l ⁻¹	Not in real food samples,	[74]

The results is interesting because the probe could detect until 1% mixed meats with 90% accuracy of detection. However, the accuracy was changed and decreased in 3% of pork mixed in burger. The authors believed that the experiment offered a new alternative to expensive methods such as PCR [68].

In 2012, Ali and colleagues produced 20 nm AuNP sensors without proper surface modification [69]. The sensors were tested on adulterated processed food such as

beef and chicken meatballs as samples. Ali reported that the AuNP sensors at 20 nm produced clear color changes compared to 40 nm of AuNPs [69]. The sensitivity of the results was increased by using absorption spectroscopy. Detection limit in 20 nm AuNP was also lower than 40 nm AuNP. The 20 nm AuNPs did not require sample preparation and had a rapid testing duration of about less than 10 min [69]. This finding reports that 20 nm AuNPs were more sensitive than 40 nm AuNPs.

Ali and colleagues further studied swine biomarkers for biosensors in 2012 [70]. The target of this experiment is to use the biomarkers for detection the adulteration. The biosensor was constructed using 3 nm AuNPs. The probe successfully detected adulteration of 1% pork DNA in meat products.

The authentication of chicken tissue using AuNP was reported by Han and colleagues in 2015 [71]. The samples were analyzed using 15 nm AuNPs. Han prepared the detector using the sodium citrate reduction method. It was modified using thiol to prevent salt-induced aggregation. Han et al. reported that the identification method could be used without any sophisticated instrumentation. They also report high accuracy detection using AuNP [71].

In 2017, Kuswandi and colleagues reported the application of AuNPs for measuring the content of swine in specific processed food originated from south east asia. The food such as chicken, and beef meatballs [72]. They used selective adsorption of ssDNA to stabilize the AuNPs against aggregation in high salt concentration analysis conditions. Kuswandi et al. used 20 nm AuNPs to detect unlabeled DNA. They found that the limit of detection was slightly higher compared other methods. However, they claimed that the AuNP method utilized less cost and time. Furthermore, the developed assay was able to detect specific sequences without any proper PCR amplification. Kuswandi concluded that the method could successfully detect adulteration of up to 20% pork-containing samples via visual observation alone without PCR amplification [72]. The examples of color changing of AuNPs was sketched in Fig. 5.

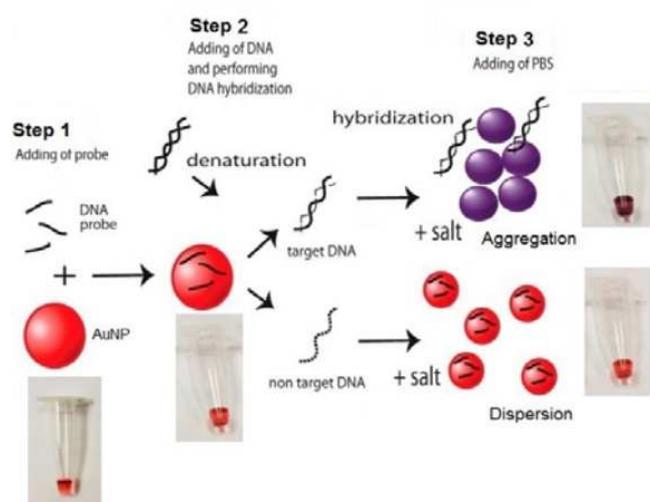


Fig. 5 Illustration of colors changing of AuNPs

Houhoula and colleagues also reported the application of 20 nm AuNP as sensors for presence of horse meat [73]. This research attempted to address the issue of substitution

of popular meat with unpopular one. At the time horse meat is cheaper and unpopular because of that leads the price of it meat low than the other meat. Houhoula found that the AuNP sensors were stable over a long period of time, even when the samples were left overnight at room temperature. This high stability is useful when long readings are required. The results showed that the AuNPs had 100% sensitivity [73].

Most recently, rapid test without using any equipment was developed by Zhenyun and colleagues [74]. The team worked on *Halal* verification in pork- adulterated meat using AuNPs coupled with thin layer chromatography. The AuNPs were produced using citrate reduction of HAuCl₄. They explained that as low as 0.1 μmol/l of analyte was successfully measured using the naked eye, and more sensitive semi-quantification of 0.001-1 μmol/l of DNA could be achieved using a camera to measure the intensity of the analyte [74].

D. Other Technique for Halal Meat Authentication

Although the application of gold nanoparticles for the sensing of protein has been introduced since 1997, the technology for *Halal* meat detection beyond AuNP sensing has grown rapidly. Several reports on *Halal* detecting are summarized in Table 2.

TABLE II
CONVENTIONAL METHODS FOR HALAL MEAT AUTHENTICATION

Analyte	Samples	Methods	Ref
Pork DNA	Poultry from local market	Realtime PCR	[76]
Amino Acid	Mixed Raw Meat	RP-HPLC	[77]
Amino Acid	Sausage	FTIR and Chemometrics	[4]
Beef Fat and Pork fat	Meat Ball	FTIR and PLS	[78]
Amino Acid	Fresh Meat and Frozen Meat	HPLC-EC	[79]
Porcine DNA	Sausages and Frozen Meat	QC-PCR	[3]
Antiserum	Fresh meat of bovine, swine, horse and chicken	Dot-ELISA	[80]

The availability of much data on AuNP-based sensing allows proper comparison against conventional methods. Firstly, the limit of detection: researchers have focused on easily using AuNPs for small amounts of samples. AuNP methods reported detection limits of 0.1 μM of DNA [74], while PCR methods reported detection limits ranging from 0.1-0.001 ng of DNA [75]. In conclusion, the detection limits depends on the target.

Secondly, comparison of analysis time between AuNPs and conventional methods: rapid testing is always a challenge in the detection of samples. Analysis time using PCR is longer than using AuNPs. Preparation of the samples and gel electrophoresis are the two most time-consuming steps. The processing time is dependent on the type of sample. On the other hand, AuNP sensors reported short processing times of approximately one hour. Table 3 explains the comparison between AuNP sensors and PCR.

TABLE III
COMPARISON BETWEEN AuNPs SENSING AND PCR

Categories	PCR	AuNPs	Ref
Detection Limit	0.1-0.001 ng of DNA	0.1 μ M of DNA	[74], [75]
Analysis time	5-48 h	1 h	
Specificity	Excellent	Excellent	
Technical requirement	Gel electrophoresis equipment	Minimal equipment, TLC.	

IV. CONCLUSION

Research and development in *Halal* meat sensing using AuNPs is meant to detect the presence of doubtful meat products for Muslims. AuNP sensors are able to detect very small quantities of analyte i.e. as small as 1 μ mol/l and have the potential to replace conventional techniques for meat authentication such as gel electrophoresis. AuNP sensing is rapid and does not require any equipment during the analysis. Meat authentication using AuNPs is becoming more important and many challenges in the method are available to future research. It is suggested that researchers start to apply AuNP analysis on real food samples. Unlike PCR, AuNP analysis employs small and portable kits that can be carried everywhere for rapid and effective testing. However, AuNP systems need to be calibrated for each analyte before use in detection. Moreover, specific probes for different animal meats of interest need to be designed. Finally, researchers need to produce stable nanoparticles that are suitable for use in all media.

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