

postural stress complaints (moment of compressive force) at posture 1 (7.31%), posture 2 (23.09%) and posture 3 (4.74%); 2. reduced work fatigue from 81.26 ± 10.85 to 70.87 ± 3.68 (12.78%), and 3. decrease in fatigue from the aspect of the activity is 12.54%, the motivational aspect is 11.29%, and the physical aspect is 14.34%. This resulted in a change in standard time (33.66 ± 0.35 seconds), thereby increasing employee income by 25.23% or Rp 2068091 / month and increasing company profits by IDR 51702286 / month.

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